PEACE RIVER SITE C HYDRO PROJECT

HIGHWAY 29 RELOCATIONS

Prepared by

Klohn Crippen Berger Ltd. and SNC-Lavalin Inc.

For

BC Hydro





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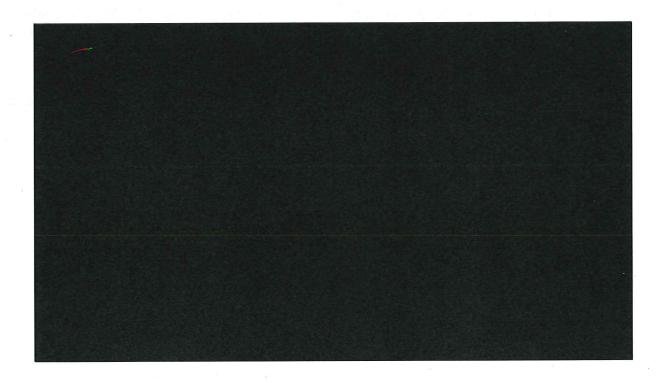
B.C. Hydro





PEACE RIVER SITE C HYDRO PROJECT

HIGHWAY 29 RELOCATIONS





EXECUTIVE SUMMARY

Filling the potential Site C reservoir would flood parts of the existing provincial Highway 29 between Hudson's Hope and Fort St John. Studies to identify and investigate realignment options for the relocation of the affected segments of Highway 29 were first undertaken and documented in 1982 by other consultants.

During Stage 2, Klohn Crippen Berger Ltd. (KCBL) and SNC-Lavalin Inc (SLI), together with Urban Systems (US), updated those studies.

The historically identified realignment options for each relocated segment of highway were updated to current Ministry of Transportation and Infrastructure (MoT) design standards. In addition, a number of alternative feasibility level designs and layouts were developed for the river crossings that would be affected by the realignments.

The current study did not include land-use studies, heritage resources, archaeological studies, environmental assessment, or any realignments required to mitigate any impacts.

This report presents the results of the updated Highway 29 realignment options and river crossing designs developed during Stage 2, including the design standards and design criteria that have been adopted.



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1 INTRODUCTION

The reservoir for the proposed "Site C" hydroelectric project would inundate parts of Highway 29 between Hudson Hope and Fort St. John. In addition to local highway realignment, the following four (4) Ministry of Transportation and Infrastructure bridges would need to be replaced:

- Lynx Creek Bridge No. 2327
- Farrell Creek Bridge No. 2184
- Halfway River Bridge No. 1042
- Cache Creek Bridge No. 1025

This report summarizes the conceptual design for each of the four replacement structures and the functional design of various realignment options undertaken during Stage 2 for the four segments of Highway 29 that would be flooded. Design criteria for the four replacement structures and the highway realignments are identified within the report. Conceptual drawings of the highway relocation options and the river crossing alternatives are provided in Appendix I. Details of the highway realignments are provided in Appendix II.

The conceptual drawings show the rights-of-way for the various realignment options and span configurations for the replacement structure alternatives. This report also provides a comparison of the structure alternatives considered for each of the crossings and a short discussion of significant issues such as construction costs, construction scheduling and staging, and future maintenance, along with the geometric, environmental, and geotechnical constraints that would need to be considered during the detailed design.

2 DESIGN CRITERIA

The design of the proposed new structures would be in accordance with the Canadian Highway Bridge Design Code (CHBDC) CAN/CSA-S6-06 and the BC Ministry of Transportation Supplement to CHBDC S6-06.

2.1 General:

Design Service Life: 75 years

• Deck Widths: The bridge cross-section would consist of 2 - 3.6

m lanes with 1.5 m shoulders plus cast-in-place concrete parapets for a total width of $11.0 \pm m$.

Alignment: The new alignment would be as per the Highway

Design Drawings, USL.

Clearance: The bridge design would meet the requirements

of the Navigable Waterway Protection Act and have a minimum vertical clearance of 2.0 m

above the 200-year water level.

Utilities: The structures would not carry any major utilities.

Sidewalks: Sidewalks would not be provided

Parapets &Railings: The parapets and railings would meet the

Performance Level 2 requirements. Railings would consist of a standard combination bicycle/pedestrian rail mounted directly onto the

parapets.

• Illumination: Illumination would not be provided on structures.

Bridge End Flares: End flares would be in accordance with the

Highway Engineering Standards.

2.2 Design Loads:

Design Live Loads: BCL-625 design truck and lane load

Future Allowance: Provision would be made for an additional dead

load allowance for a future 50 mm concrete

overlav.

• Wind Loads: Reference Wind Pressure $q_{50} = 385$ Pa. (return

period for a bridge structure with a maximum

span of 125 m).





Earthquake Loads:

Bridge Importance factor = "Other Bridges"; Zonal Acceleration Zone A = 0; Seismic Performance Zone = 1; Soil Profile Type III (depending on the depth of sound shale).

Temperature:

Maximum effective temperature = 41° C; minimum effective temperature = -37° C.

2.3 Materials:

Reinforcing Steel:

Reinforcing steel would meet the requirements of CAN/CSA-G30.18 Grade 400R. The top mat of deck reinforcing steel would be epoxy coated.

Concrete:

All substructure concrete would have a minimum 28 day strength of 30 MPa. Deck concrete would have a minimum 28 day strength of 35 MPa.

Structural Steel:

Superstructure members would be 350 AT, bracing members may be 350 A. Superstructure members located within a distance of 1.5 h of all deck joints would be coated for increased corrosion resistance. The parameter "h" would be the overall depth of the superstructure. Surfaces of weathering steel would be painted at all locations that are in contact with galvanized steel. In general, all shop connections would be welded and all field connections shall be high strength bolted.

Corrosion Rates:

For steel below ground the sacrificial thickness would be computed for each surface exposed to the soil as follows:

Galvanization Loss = 15 micrometers /year for

the first two years;

= 4 micrometers /year for

subsequent years;

Carbon Steel Loss = 12 micrometers /year

Design Service Life = 100 yrs.

2.4 Drainage:

Run-off from the bridge decks would be discharged at locations that are environmentally acceptable.

2.5 Environmental:

The design would meet the requirements of the environmental and fisheries agencies having jurisdiction.



3 CONCEPTUAL DESIGN ALTERNATIVES

USL have assessed various alternative Highway 29 re-alignments at four segments along the Peace River which would be affected by the reservoir inundation. These alignment options which are presented in Appendix I and II, were originally identified and studied in 1982 by Graeme & Murray Consultants (Ref 1) and Wouldis Cunliff Tait Delcan (Ref 2) and have been updated by US to meet current British Columbia Ministry of Transportation and Infrastructure (MoT) design standards.

The conceptual design alternatives for the four crossings presented in this report have been developed solely for the following options that were identified in the 1982 highway relocation studies:

- Lynx Creek Section Alignment Option 2A
- Farrell Creek Section Alignment Option A
- Bear Flat Section Alignment Option E Altered
- Halfway River Section Alignment Option C

The total cost estimate for each design concept alternative at each crossing would be converted to an average cost/ unit measurement at a later stage of the project, if it proceeds, to determine the cost of an equivalent crossing type at any one of the alternative highway and crossing alignments that have been identified.

Several possible river valley crossing types were examined as conceptual design alternatives. As was found in the highway relocation study performed in 1982 by Graeme & Murray (Ref 1), the close proximity of large volumes of granular material results in the two most viable crossing types as:

- a short elevated structure in combination with a large fill (causeway); or
- a long elevated structure with no causeway.

The structures have been sized for sufficient clearances and passage to carry the peak flood flows at the valley base prior to the proposed reservoir being filled. A full rip-rap blanket is assumed to be required to prevent erosion along the causeways and at the bridge end-fills. The final size and distribution of the rip-rap protection would be determined in detailed design, but at this time a conservative Class 500 kg rip-rap with a blanket depth of 2 m has been assumed. The slope of the rip-rap protection varies from 1.5H:1V at the bridge abutments to 2H:1V on the causeways.





Preliminary foundation design has been based on the limited geotechnical information (bore-hole log data) available for the existing bridges. The soil conditions for the foundations at the existing crossings are predominately silts and clays overlying shale bedrock. The competent shale bedrock is within $5-6\,\mathrm{m}$ in depth from the surface at the Lynx and Farrell Creek crossings and is approximately $2-3\,\mathrm{m}$ from the surface at the Halfway River and Cache Creek crossings. Rock-socketed concrete filled steel pipe piles are a common foundation solution for bridge abutments and piers in the region.

The conceptual designs incorporate cast-in-place concrete abutments supported by 610 mm diameter rock-socketed piles, however, simple spread footings may be used in detailed design if the results of the geotechnical investigation prove favorable. As previously discussed, the bridge end-fills would have rip-rap protection against scour regardless of what type of foundations are used.

The effect of ice loads on the piers has not been studied in detail for the conceptual design.

It is anticipated that the erection of the steel bridge girders would be done piece-work using mobile cranes in the dry or from temporary working platforms near the piers in the water on the Halfway River crossing thereby allowing the use of different depth girders on shorter spans. However, for the conceptual design, the steel erection technique of launching of constant-depth girders from one or both abutments has been assumed.

3.1 The Lynx Creek Crossing

The first alternative consists of a 90 m long two-span bridge over Lynx Creek with a 328 m long granular fill causeway to complete the valley crossing. The second alternative consists of a continuous 390 m long six-span structure with no causeway.

The competent shale is assumed to be 5 - 6 m below the bottom of the creek bed at this crossing. This assumption was based on information from the existing Lynx Creek Bridge drawings.

The present creek flow is restricted to the east side of the channel and far enough away for the construction of the abutments to be in the dry, with minimal environmental disturbance. The substructures for the multiple-span alternative can also be constructed in the dry.

3.1.1 Lynx Creek Crossing Alternative 1

This alternative consists of:

- A 90 m long bridge with two equal 45 m spans. The superstructure would be 4 - 2800 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter rock-socketed concrete-filled steel pipe piles.
- A centre pier supported by 3 1.2 m diameter rock-socketed concretefilled steel pipe piles. The steel pipe pile would be cut off a metre
 above the creek bed and the reinforced core would extend up to the
 underside of the cap beam as a concrete column. Cast-in-place
 concrete diaphragms would be constructed between the columns to
 provide lateral stiffness and protection from debris.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- Standard expansion deck joints at each abutment.
- A 328 m long granular fill causeway.

The anticipated construction sequence, which would be similar for the other crossings, is described as follows:

- Construct access to and a staging area for the temporary works down in the lower portion of the channel.
- Install the 610 mm diameter piles for the north and south abutment footings.
- Form and place 1st stage concrete for the footings at the abutments.
- Form and place concrete for the east and west abutments and wing walls.
- Complete the earthwork for the bridge endfills. Place the rip-rap protection at the abutments (sloped at 1.5H:1V).
- Install the 1.2 m diameter piles for the centre pier. Form and place 1st stage concrete for the diaphragms between the piles.





- Form and place concrete for the centre pier cap beam.
- Assemble the steelwork and launch the four girders onto the bridge seats. The secondary steelwork would be assembled between the girders in place.
- Install bearing assemblies.
- Install deck formwork.
- Place concrete for the deck and haunches.
- Cast the parapets.
- Install deck drainage system and deck joints.
- Complete the earthwork for the 328 m causeway;
- Place the rip-rap protection on both sides of the causeway sloped at 2H:1V;
- Finish the road surface, and install steel parapet railings and approach barriers.

3.1.2 Lynx Creek Crossing Alternative 2

- A 390 m long six-span bridge with four middle spans of 75 m each coupled with two 45 m side spans. The superstructure would be 4 -2800 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Four piers supported by 3 1.2 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- Standard expansion deck joints at each abutment.





The construction sequence for this alternative is described as follows:

- Construct access to and a staging area for the temporary works down in the lower portion of the channel.
- Install the 610 mm diameter piles for the north and south abutment footings.
- Form and place 1st stage concrete for the footings at the abutments.
- Form and place concrete for the east and west abutments and wing walls.
- Complete the earthwork for the bridge endfills. Place the rip-rap protection at the abutments (sloped at 1.5H:1V).
- Install the 1.2 m diameter piles for the four piers. Form and place 1st stage concrete for the diaphragms between the piles.
- Form and place concrete for the pier cap beams.
- Assemble the steelwork and launch the four girders onto the bridge seats. The secondary steelwork would be assembled between the girders in place.
- Install bearing assemblies.
- Install deck formwork.
- Place concrete for the deck and haunches.
- Cast the parapets.
- Install deck drainage system and deck joints.
- Install the steel parapet railings and approach barriers.

3.2 The Farrell Creek Crossing

Farrell Creek is similar to Lynx Creek but has higher flows. The first alternative consists of a 140 m long three-span bridge over Farrell Creek with a 144 m long granular fill causeway to complete the valley crossing. The second alternative consists of a 265 m long five-span structure with no causeway.

The competent shale is assumed to be 5-6 m below the bottom of the creek bed at this crossing. This assumption was based on upstream information from the existing Farrell Creek Bridge drawings.

The present creek flow is restricted to the west side of the channel and far enough away for the construction of the abutments to be in the dry, with minimal environmental disturbance. The substructures for the multiple-span alternative would also be constructed in the dry.

3.2.1 Farrell Creek Crossing Alternative 1

This alternative consists of:

- A 140 m long three-span bridge with a middle span of 60 m coupled with two 40 m side spans. The superstructure would be 4 - 2400 mm deep steel girders with a cast-in-place composite concrete deck, castin-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Two piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- A 6.0 m high retaining wall on both abutments with a length of 15 m at the south abutment and 130 m at the north abutment.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- A 125 m long granular fill causeway.
- Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 1 above for a description of a similar construction sequence.

3.2.2 Farrell Creek Crossing Alternative 2

This alternative consists of:

- A 265 m long five-span bridge with three middle spans of 60 m each coupled with two 42.5 m side spans. The superstructure would be 4 -2400 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Four piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- A 6.0 m high retaining wall on both abutments with a length of 15 m at the south abutment and 20 m at the north abutment.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 2 above for a description of a similar construction sequence.

3.3 The Halfway River Crossing

The Halfway River is a wide, swift flowing river which can often carry a large amount of sediment and flood debris at times of peak flows. The first alternative consists of a 320 m long five-span bridge over the Halfway River with a 637 m long granular fill causeway to complete the valley crossing. The second alternative consists of a 938 m long thirteen-span structure with no causeway.

The competent shale is assumed to be 2-3 m below the bottom of the river at this crossing. This assumption was based on downstream information from the existing Halfway River Bridge drawings.

The construction at Halfway River would be more difficult than the other three crossings. The waterway is wide and flows quickly during some periods of the year. A temporary work bridge may be required to cross parts of the channel with working platforms for construction for at least two of the piers. The construction of the piers could be done in the winter when the flow would be at its lowest level and much of the channel would be dry. Electing the better months of the year for the installation of the substructures would reduce the cost of the work bridge and driving platforms. The piers could then likely be constructed without cofferdams.

3.3.1 Halfway River Crossing Alternative 1

- A 320 m long five-span bridge with three middle spans of 75 m each coupled with two 47.5 m side spans. The superstructure would be 4 -2800 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Four piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- A 10.0 m high retaining wall 37 m long near the south abutment.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.

- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- A 637 m long granular fill causeway.
- Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 1 above for a description of a similar construction sequence.

3.3.2 Halfway River Crossing Alternative 2

This alternative consists of:

- A 938 m long thirteen-span bridge with middle spans of 75 m coupled with a 47.5 m and 65.5 m side spans. The superstructure would be 4 -2800 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Twelve piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- A 6.0 m high retaining wall 9.0 m long near the north abutment.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- Large steel finger-type expansion joints at each abutment.

See Lynx Creek Alternative 2 above for a description of a similar construction sequence.

3.4 The Cache Creek Crossing

The Cache Creek is a wide, meandering creek which can carry sediment and debris during floods. The original wood truss bridge was replaced in 2008 by a 40 m long single-span bridge with steel girders, pre-cast concrete deck panels and an asphalt wearing surface. The recently constructed bridge is located on the existing alignment, several hundred metres downstream of the preferred Highway 29 re-alignment and location of the new Cache Creek Crossing.

The first alternative consists of a 210 m long four-span bridge over Cache Creek with a 227 m long granular fill causeway to complete the valley crossing. The second alternative consists of a 410 m long six-span structure with no causeway. A third alternative also consists of a 210 m long four-span bridge over Cache Creek with a 227 m long causeway, however, in this alternative the existing 40 m span of the Cache Creek Bridge would re-located and used as the first span.

The competent shale is assumed to be $2-3\,\mathrm{m}$ below the bottom of the creek bed at this crossing. This assumption was based on upstream information from the recently constructed single-span Cache Creek Bridge drawings.

The present creek flow is restricted to the west side of the channel and far enough away for the construction of the abutments to be in the dry, with minimal environmental disturbance. The substructures for the multiple-span alternative would also be constructed in the dry.

3.4.1 Cache Creek Crossing Alternative 1

- A 210 m long four-span bridge with two middle spans of 65 m each coupled with two 40 m side spans. The superstructure would be 4 2400 mm deep steel girders with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.

- Three piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a Cast-in-place concrete diaphragms would be concrete column. constructed between the columns to provide lateral stiffness and protection from debris.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- A 227 m long granular fill causeway.
- Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 1 above for a description of a similar construction sequence.

3.4.2 Cache Creek Crossing Alternative 2

- A 410 m long six-span bridge with middle spans of 75 m coupled with two 55 m side spans. The superstructure would be 4 - 2800 mm deep steel girders with a cast-in-place composite concrete deck, cast-inplace parapets and steel bicycle/pedestrian railings.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Five piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.





- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 2 above for a description of a similar construction sequence.

3.4.3 Cache Creek Crossing Alternative 3

- A 210 m long four-span bridge with two middle spans of 65 m each coupled with two 40 m side spans. The superstructure would be 4 2400 mm deep steel girders for three of the four spans (the first span would re-use existing 4 1964 mm deep steel girders, as discussed below) with a cast-in-place composite concrete deck, cast-in-place parapets and steel bicycle/pedestrian railings.
- In this alternative concept, the recently constructed 40 m single-span bridge on Highway 29 would be dismantled and re-located to the new location upstream. The existing superstructure uses 4 - 1964 mm deep steel girders and precast concrete deck panels. The bridge can be dismantled without affecting traffic by using a detour bridge, similar to that which was used during the demolition of the original wood truss bridge.
- Cast-in-place reinforced concrete abutments and wing walls supported by 610 mm diameter piles.
- Three piers supported by 3 2.0 m diameter piles each. The steel pipe pile would be cut off a metre above the creek bed and the reinforced core would extend up to the underside of the cap beam as a concrete column. Cast-in-place concrete diaphragms would be constructed between the columns to provide lateral stiffness and protection from debris.
- 500 kg class rip-rap protection for the abutments (sloped at 1.5H:1V) and granular fill causeway (sloped at 2H:1V).
- A 250 mm thick cast-in-place concrete composite deck with an allowance for a future 50 mm concrete overlay.
- Steel reinforced laminated elastomeric bearings supporting the girders at each of the piers and the abutments.
- A 227 m long granular fill causeway.





Standard expansion deck joints at each abutment.

See Lynx Creek Alternative 1 above for a description of a similar construction sequence. Additional work required for this alternative would be installing a temporary bridge and road detour in conjunction with the dismantling and relocation of the recently constructed Cache Creek Bridge to the new crossing site.

4 CONCEPTUAL DRAWINGS

The conceptual drawings for each of the Highway 29 relocation segments as well as the crossings are shown in Appendix I.

Unit prices including large volumes of fill material and rip-rap have been based on construction costs from the Ministry database, construction costs of recent highway projects in the province and input from local contractors.

The most economic alternatives based on the available material unit prices are described in the following paragraphs. The choice at these sites is generally driven by the cost of the causeway fill. The large quantities of fill tend to dominate the costs estimate. As such, the preference for the bridge alternative would be sensitive to the unit costs for causeway fill material and rip-rap.

The construction costs of the large fills (causeways) are most sensitive to the cost of the borrow fills and rip-rap. Cost assessments have taken into account the local availability of large volumes of granular fill and the use of large-scale civil works equipment. Due to the uncertainty of finding large volumes of local rock for the supply of riprap, it is recommended that suitable sources of riprap are located and confirmed in subsequent stages of the project, if the project proceeds, and that the unit price of this material is updated if necessary.

5 DISCUSSION

The four crossings studied use similar methods of construction with the exception of the possible requirement of temporary access works for the two piers that may be in the water for the Halfway River crossing. Using rock-socketed piles, piers located in the water can be constructed without special dewatering procedures.

The most economical type of superstructure for the new bridges is steel plate girders with a composite concrete deck, cast-in-place parapets and bolt-on steel railings. This type of construction is common in the northern region of the province and offers the best flexibility for the various span arrangements. The concrete deck can be constructed using precast concrete panels or conventional cast-in-place concrete; however, the latter is generally preferred by the Ministry. We note that the recently constructed Cache Creek Bridge uses precast concrete deck panels and a 100+ mm asphalt wearing surface.

Scour protection in the form of rip-rap would be required for the bridge endfills and for the roadway causeways. The rip-rap would extend the full length of the slopes to just above the finished reservoir level for protection against wind-created waves.

5.1 The Lynx Creek Crossing

The study indicates that Alternative 1, a 90 m long two-span bridge with a 328 m granular fill causeway is the most economical solution.

Although the local availability of large volumes of granular fill material and the use of large-scale civil works equipment results in lower costs and ease of construction for the causeway in this case, the uncertainty in the price and availability of rip-rap would need to be re-examined during detailed design, should the project proceed.

5.2 The Farrell Creek Crossing

The study indicates that Alternative 1, a 140 m long three-span bridge with a 144 m granular fill causeway is the most economical solution.

Although the local availability of large volumes of granular fill material and the use of large-scale civil works equipment results in lower costs and ease of construction for the causeway in this case, the uncertainty in the price and availability of rip-rap would need to re-examined during detailed design, should the project proceed.





5.3 The Halfway River Crossing

The study indicates that Alternative 2, a 938 m long 13-span bridge with no causeway is the most economical solution. The cost estimate includes an allowance for the construction of an access bridge and working platforms for the installation of two piers in the water.

The cost estimate also reflects the relatively low cost of rock-socketed piles in water vs. traditional cofferdam and cast-in-place pile cap construction methods used in previous studies (Ref 1).

Although Alternative 2 would likely have a lower capital cost than Alternative 1, lifecycle costs and long-term maintenance costs for such a significant length of bridge need also be considered.

5.4 The Cache Creek Crossing

The study indicates that Alternative 2, a 410 m long six-span bridge with no causeway is the most economical solution.

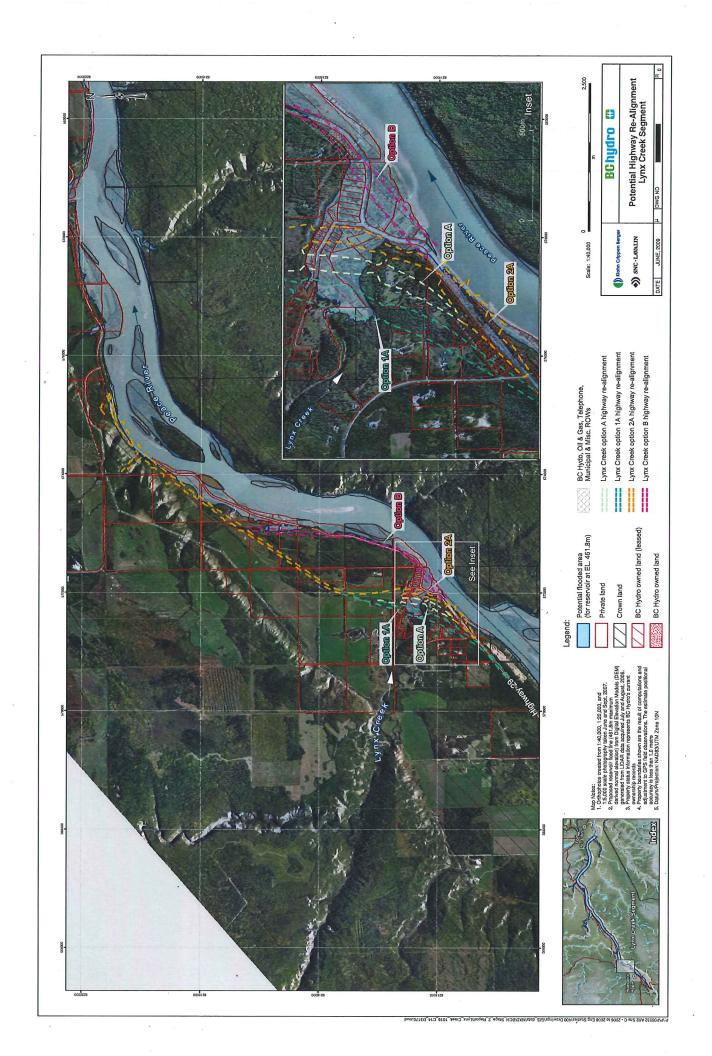
The cost estimates indicate that for Alternative 1 vs. Alternative 3 (re-use the recently constructed Cache Creek Bridge for one of the 40m spans) the additional costs for the construction of a temporary bridge; dismantling and transportation of the bridge girders to the new site; retrofit of the existing bridge girders to be continuous with the adjacent span and to act in composite action with the concrete deck, were about the same as the fabrication, transportation and erection of new girders.

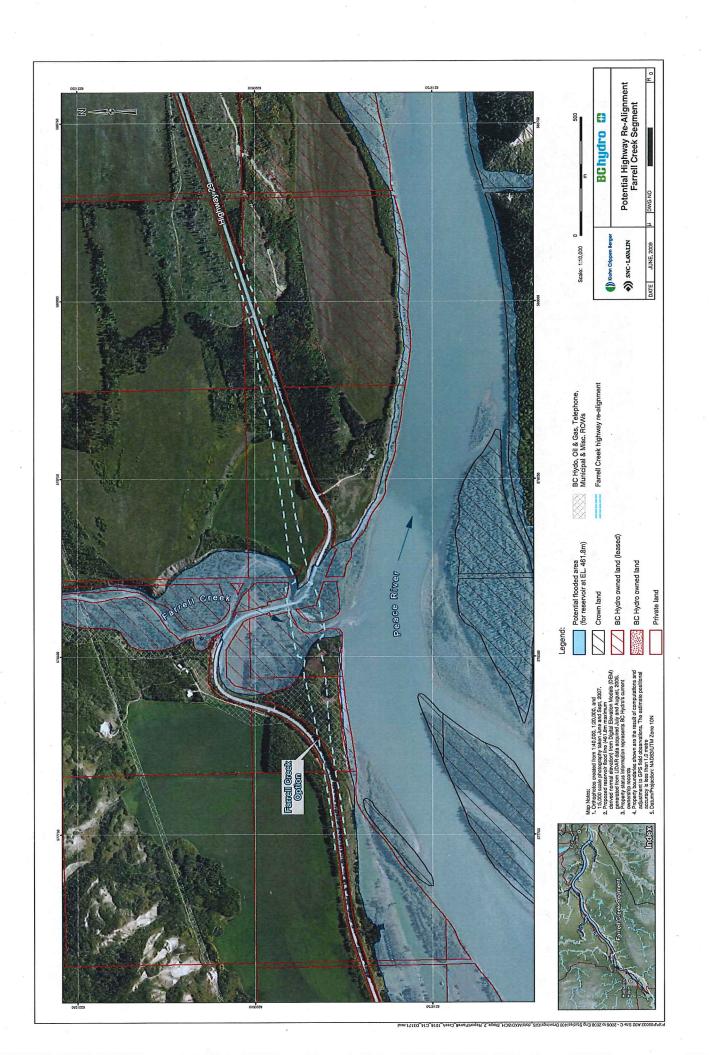
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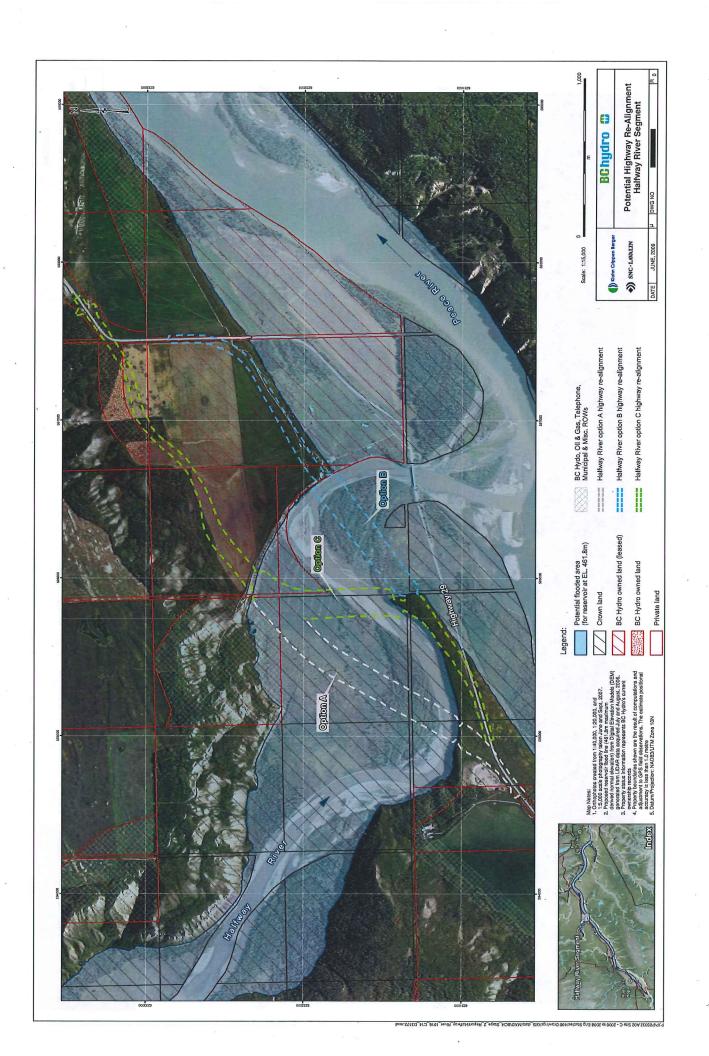
- 1) "Environmental Impact and Engineering Study of Highway #29 Relocation Section 1", Graeme & Murray Consultants Ltd., January 1982.
- 2) "Highway 29 Relocation Hudson Hope to Charlie Lake Section 2", Wouldis Cunliff Tait Delcan, February 1982.

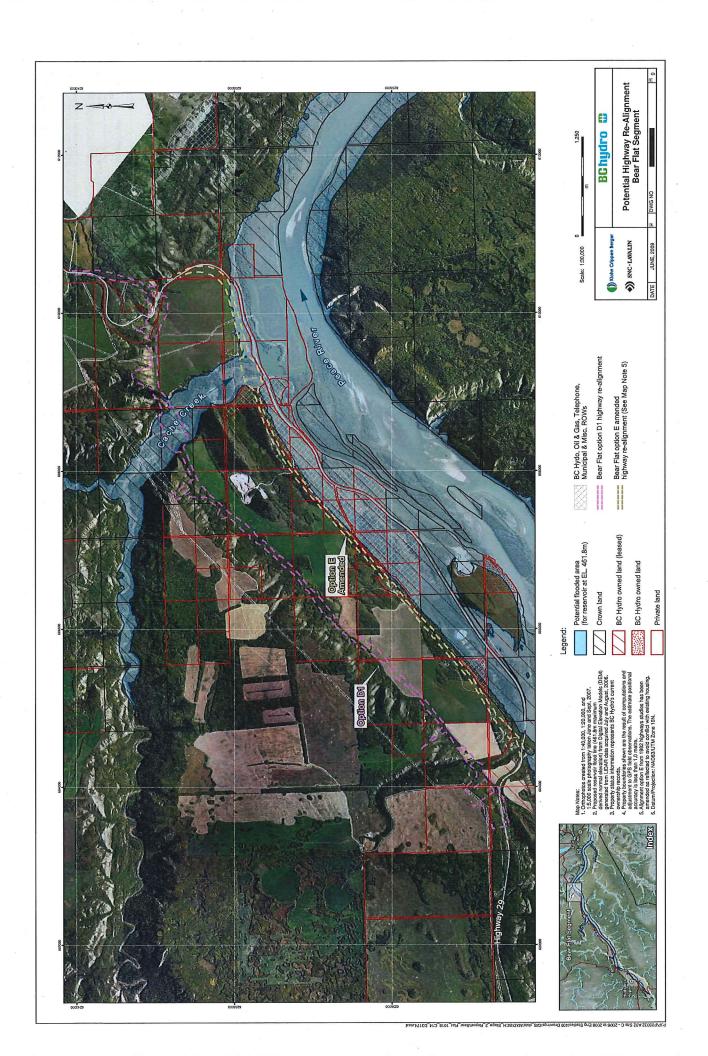
APPENDIX I

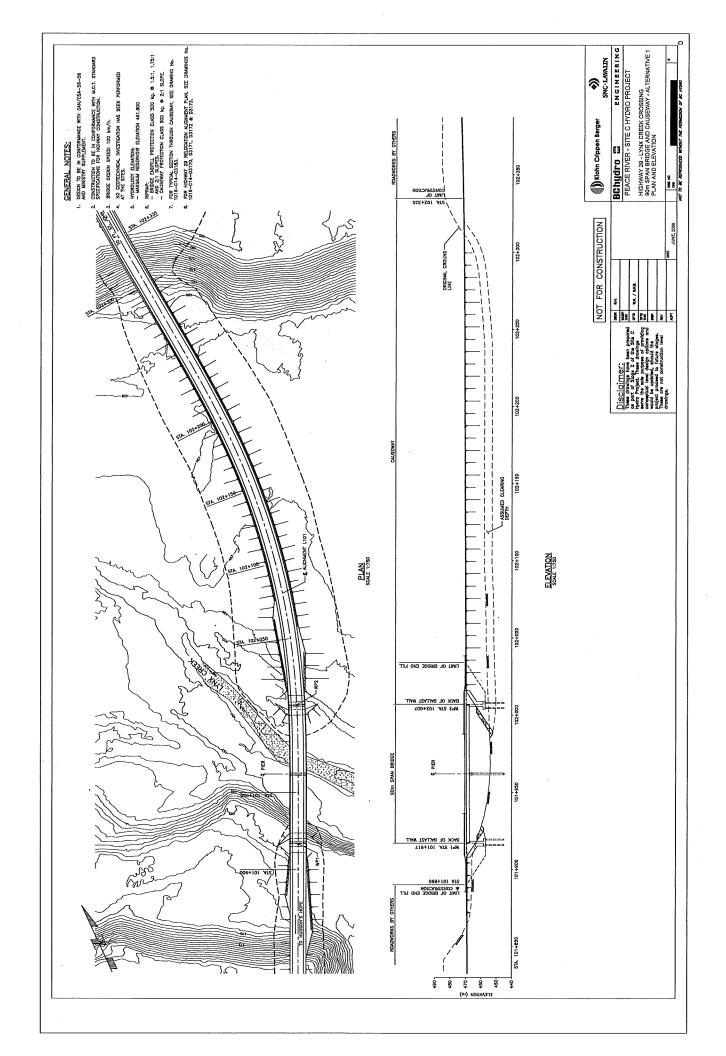
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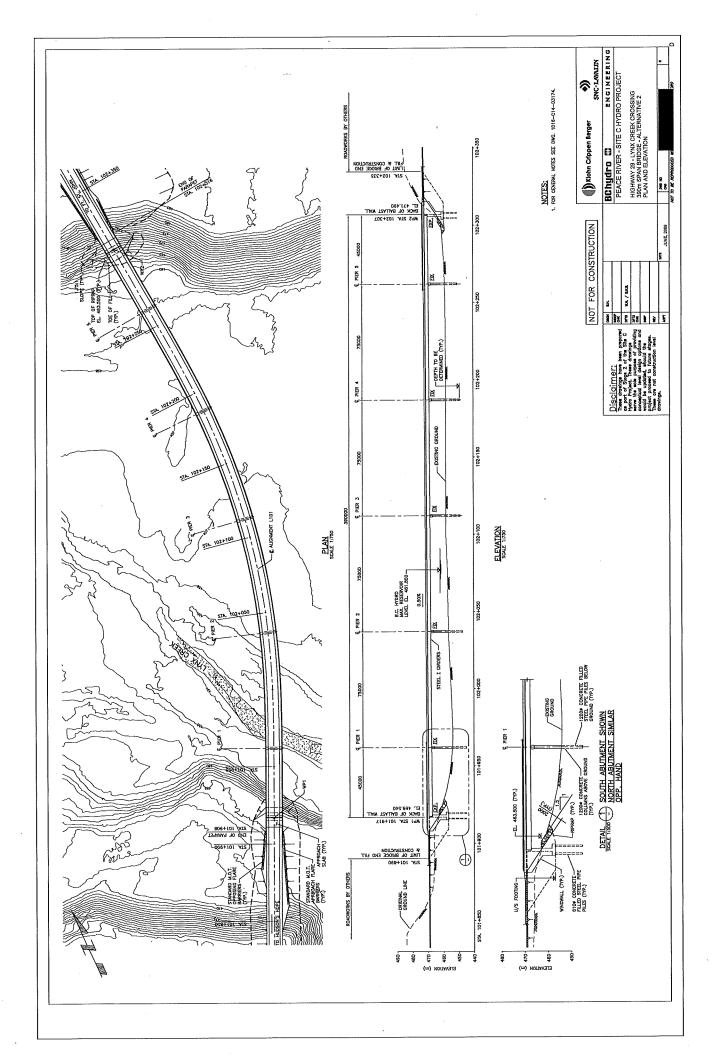


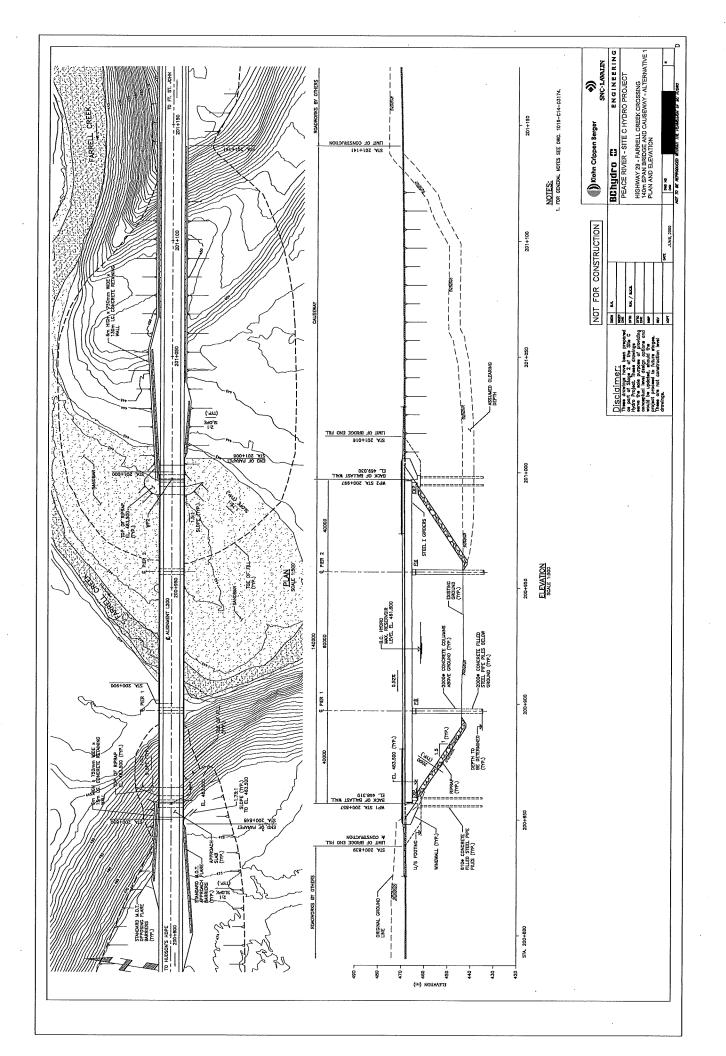


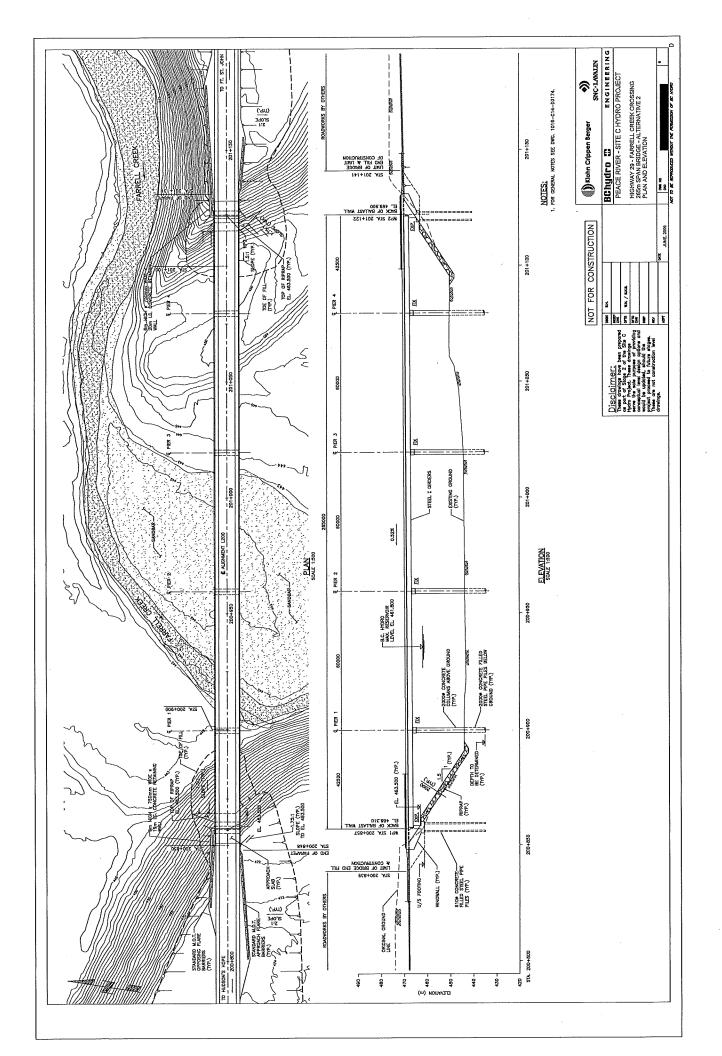


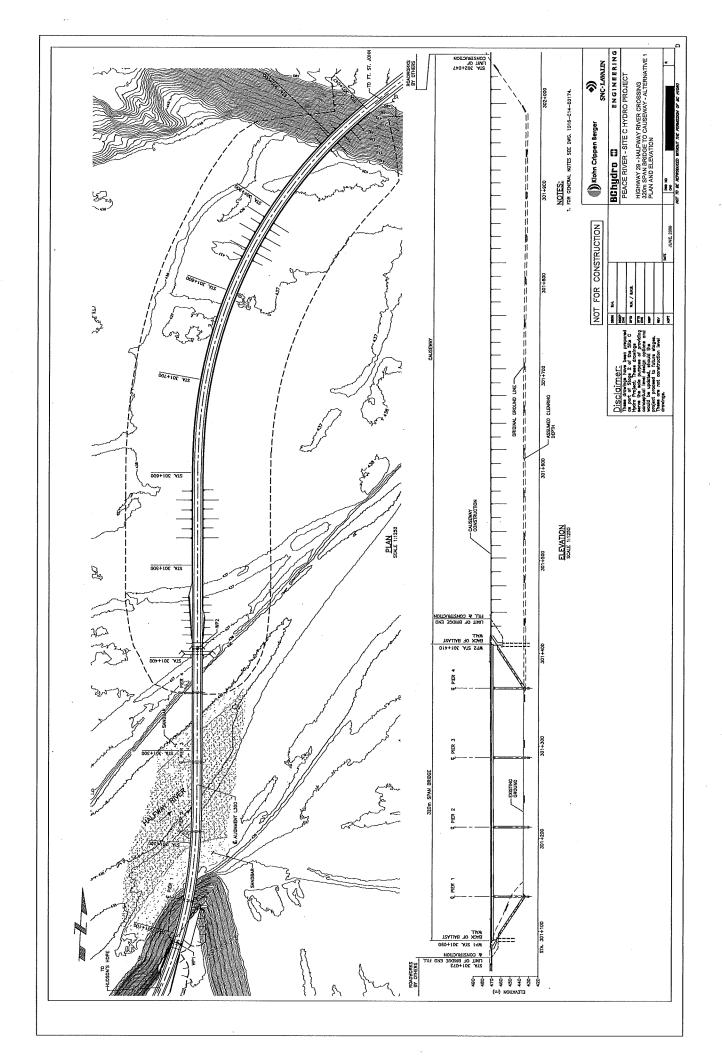


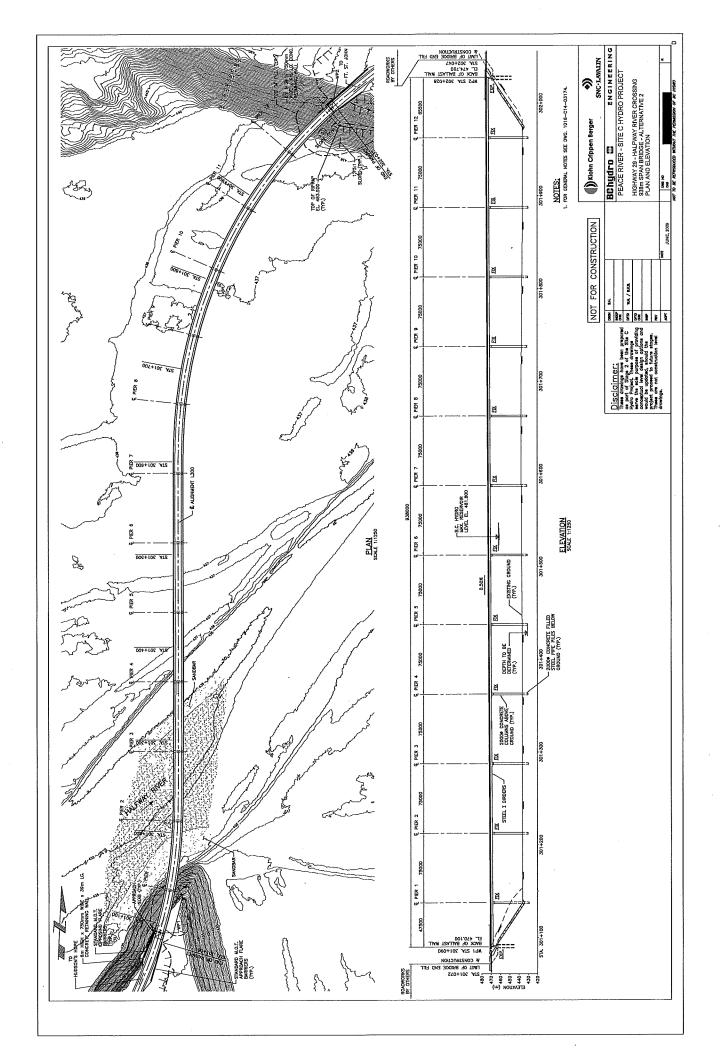


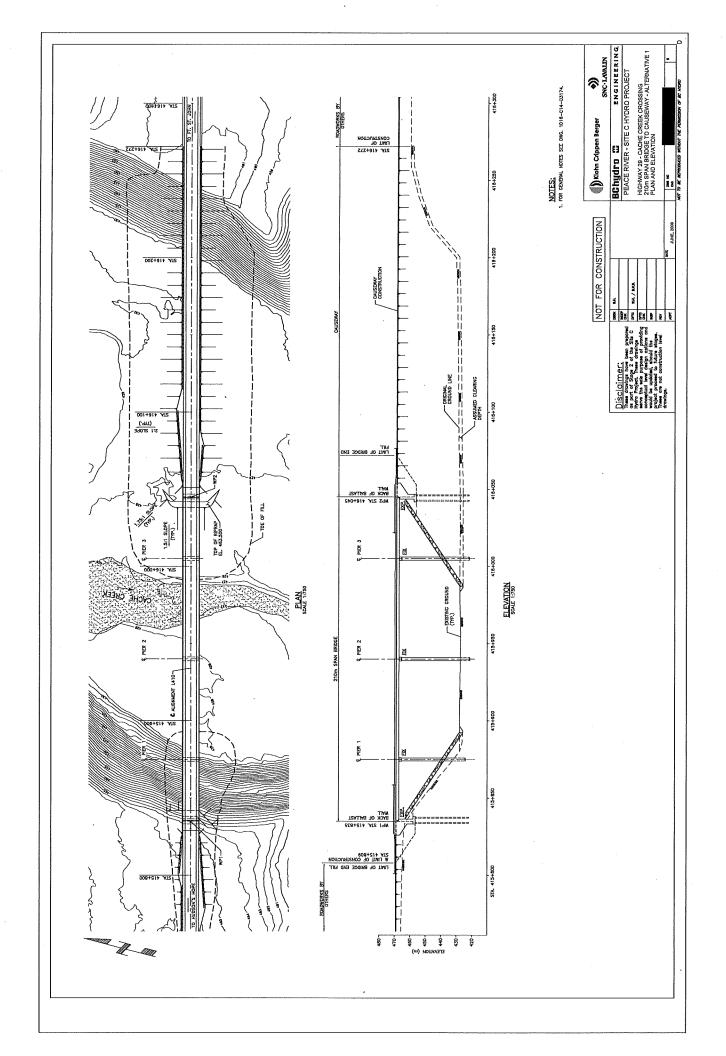


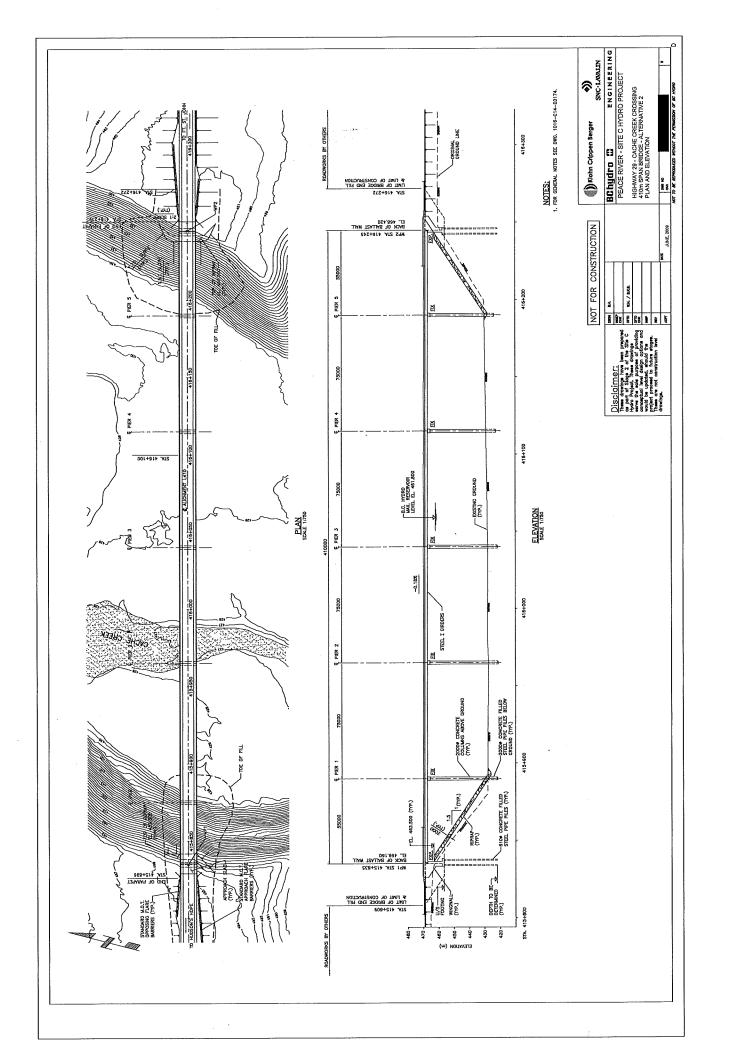


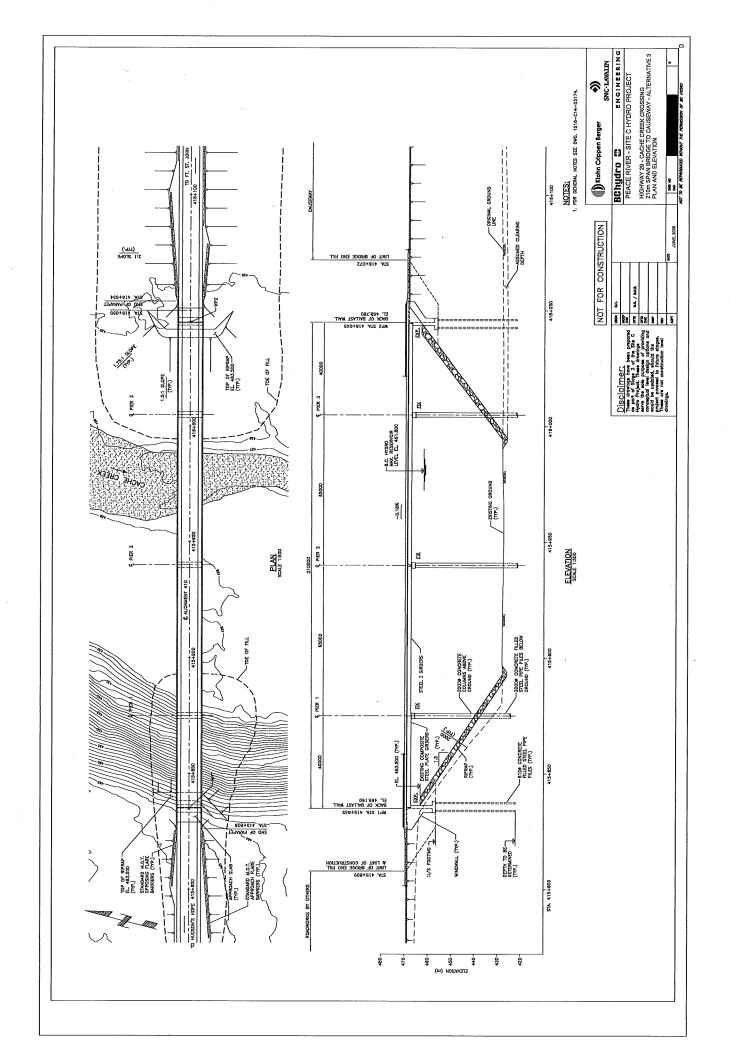


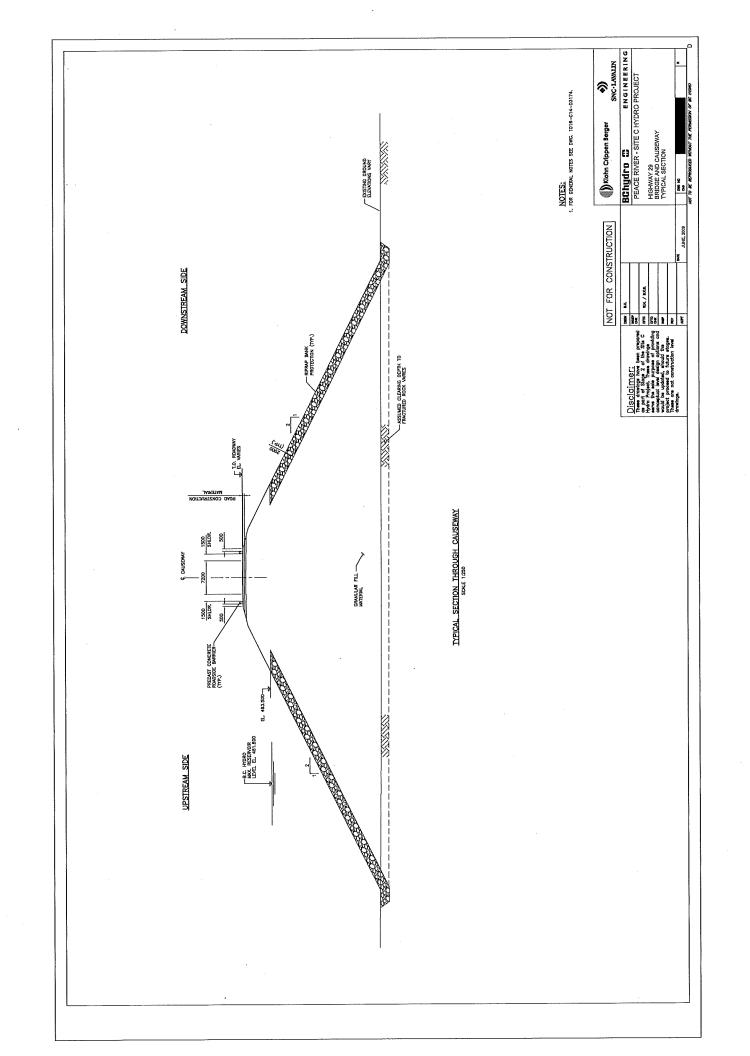












APPENDIX II

Highway 29 Relocation, Hudson Hope To Charlie Lake – Urban Systems Report



PEACE RIVER SITE C HYDRO PROJECT

HIGHWAY 29 RELOCATION

HUDSON HOPE TO CHARLIE LAKE



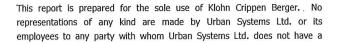






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1.0 EXECUTIVE SUMMARY

Urban Systems (USL) has been requested by Klohn Crippen Berger Ltd. (KCBL), based on the letter dated 28 November 2007, to provide updated Highway 29 realignment design as part of the investigation to accommodate the proposed Peace River Site C Hydro Project for BC Hydro. This report has been prepared to summarize the work undertaken for this assignment.

USL has reviewed the earlier work and reports for the relocation of Highway 29 to accommodate the proposed Site C Hydro Development. This early work identified concept routes and evaluation for the sections that would require realignment to suit the proposed Site C project. The following reports were reviewed to provide a basis for the next stage of the work carried out under this assignment.

- Highway 29 Hudson Hope to Charlie Lake. Environmental Impact and Engineering Study of Highway 29 Relocation, Section 1. Completed by Graeme & Murray Consultants Ltd., dated January 1982; and
- Highway 29 Relocation Hudson Hope to Charlie Lake Section 2 by Wouldis Cunliffe Tait and Delcan, dated February 1982.

These reports provided alternative alignments for each of the four sections of highway realignment prepared. These sections are identified as: Lynx Creek, Farrell Creek, Halfway River and Bear Flat.

The alignment alternative options from these reports have been carried forward for this functional design stage. The results of the functional design carried out are summarized in this report together with the design drawings and design issues associated with them.





2.0 DESIGN CONSIDERATIONS

The review of the 1982 relocation, Section 1 and Section 2 reports, identified a number of design issues some of which were addressed at this stage. These issues relate primarily to the age of the previous assessments and the standards applicable at that time. The major changes made at this stage of design which have influenced alignment selection include:

- Land Use
- The latest BC MoT Standards
- Structural Requirements for Major River Crossings
- Geotechnical Assessment

Other issues assessed in the earlier reports, including archaeology, environmental and hydrological assessments have not been revisited at this stage.

The functional design prepared has been based on recent Lidar survey. This level of survey detail provided accurate information to help determine a suitable alignment and calculate cut/fill quantities based on the current geotechnical assumptions.

2.1 Land-Use

Current alignments have been altered from the early options in some locations to avoid direct impact to dwellings. No specific investigation was carried out for land use during this stage of design and the information from the earlier reports should be updated during the next stage of design. Some of the information on land noted in the earlier reports is summarized below.

In the Halfway River (Attachie Flat) and Bear Flat areas, land below the reservoir level is generally owned by the Crown or BC Hydro. One location in the latter area was identified as privately owned below reservoir level. Above the reservoir level land is generally privately owned with five land owners in the two areas: one large 4,050 ha ranch in Attachie, and four areas in Bear Flat ranging from 160 ha to 4,050 ha.

At the time of the earlier study twenty family dwellings were located in the Lynx Creek area, although many of these were below the proposed reservoir level. Above the reservoir level the proposed alignments passed through private land which had been cleared for residential use. On the north bank of Lynx Creek the Alignment Option 2A traverses private agricultural land until it meets the existing Highway.

The potential for recreational use and development was identified in a 1978 study into recreational uses commissioned by BC Hydro. Lynx Creek was considered to have potential for shoreline recreational facilities including a Marina. However the alignment option that would facilitate the Marina was discounted on the basis of cost. A similar potential was identified in the Cache Creek area. The potential for recreational uses has not been advanced during the current design work.

2.2 Design standards

Design standards used for this assignment are based on the BC supplement to TAC. The current design alignments have been based on the alignments from the earlier reports and modified to suit the design standards noted. Alignments have also been moved at some locations to avoid specific geotechnical or property impacts.

BC MoT requested a preferred design speed of 100 km/h with lower speed design allowed if required in difficult terrain. The design criteria used for the preferred options is shown in Table 1 below.

Table 1
Design Criteria

	Present Conditions	Proposed Criteria	Achieved Criteria	Notes / Comments
Classification	RAU	RAU	RAU	
Posted Speed	varies	70 - 100 km/h	70 - 100 km/h	Note 1.
Design Speed	, 	70 - 100 km/h	70 - 100 km/h	
Basic Lanes	2	2	2	
Design Vehicle		n/a	- g	Note 2.
Basic Lane Width	3 . 5m	3.6 m	3.6 m	
Shoulder Width	·	2.0 m	2.0 m	
Minimum Radius	-	190 - 440 m	340 m	
Maximum Grade	10 %	7 %	7 %	-
Minimum Sag Curve		24 - 49	25	
Minimum Crest Curve	^	36 – 74	47	5
Minimum S.S.D.	*	110 – 220 m	110 – 220 m	Note 3.
Clear Zone		7.5 m	7.5 m	

^{*} Note 1. The design standards used for tie-in to existing at some locations matched existing. These lower speed locations would need speed advisory signs similar to those currently in place.

^{*} Note 2. Details for intersections have not been designed under this assignment. A design vehicle was not required for the design prepared.

^{*} Note 3. The minimum S.S.D. (stopping sight distance) was derived from the horizontal and vertical curve criteria used



2.3 Halfway River and Bear Flat

The easterly lengths of Highway 29 along the Peace River Valley which require relocation as a result of impounding the Site C reservoir are located along the Attachie and Bear Flats areas. The total length of the road affected in these areas is some 15 km.

Notable features in this section are:

- the two predicted slide areas: one to the west of the Halfway River; and the other between Halfway River and Cache Creek;
- significant river crossings are required for both of these tributaries; and
- the descent alignment from the plateau.

The potential for wholesale realignment of the Highway along the plateau, involving 60 km of new road construction, was discounted in the earlier study on the basis of high cost and impacts. This possibility was revisited again at this stage of design during the initial review process but was not pursued further as the rationale for the previous decision was still considered valid.

2.3.1 Halfway River (Attachie Flats)

The basic alignment options updated for this 4 km section of Highway 29 are as follows:

- ◆ Alignment Option A, from higher ground west of the Halfway River to the east bank at the toe of the slope to the plateau. The Halfway River crossing has been set with a profile approximately 30m above the low ground elevation. The crossing structure(s) proposed at this location is covered separately in the Klohn Crippen Berger crossing report. Apart from the river crossing area the road largely follows the existing ground level. Highway gradients vary between 0.5% and 7%, with tie-in to an existing 10% gradient.
- Alignment Option B, makes greater use of the existing Highway and follows the reservoir shoreline as closely as possible. The estimated quantity of fill required is reduced for this alternative although the alignment and its river crossing structure are considerably more exposed to potential wave damage if a slide occurred on the east side of the existing Attachie slide.
- Alignment Option C, a variation of Alignment A. This option utilizes a narrow crossing point of the Halfway River, which results in a reduction in the volume of fill and/or structure length associated with the river crossing. This alignment maintains the 100 km/h geometric design standard throughout its 4.2 km length.





2.3.2 Bear Flats Section

Two basic highway alignment options for this 10 km section of road have been selected from the earlier study to carry forward at this stage. The initial alignments reviewed climbed the steep slope to the top of the plateau to tie to the existing highway at the eastern end. The descent from the plateau of this section presented a challenge to achieving the design standards, which resulted in a number of initial tie-in options associated with the alignments. Most of these initial options were judged unsuitable and not carried forward through the functional design level.

- Alignment Option D-D1, following the descent from the plateau at an approximate 9% grade, follows the open toe of the slope, skirting the edge of the cultivated land and through some wooded areas to Cache Creek. The crossing profile of Cache Creek is approximately 50m above creek level.
- Alignment Option E Amended, is a modified version of the one identified as
 Alignment E in the early study. The alignment has been shifted south of the original
 Alignment E across Cache Creek in order to avoid existing residential buildings on the
 east side of Cache Creek.

It essentially follows the future shoreline and makes greater use of the existing Highway, skirting the edge of cultivated areas and through heavily wooded areas to Cache Creek. The alignment follows the existing ground profile west of the Cache Creek gulley and is raised east of this crossing. The road profile and structure across Cache Creek is approximately 40m above the creek level.

It was identified that the unstable slope geology from the flat up to the plateau did not favour the cuts and fill needed for an upgraded alignment in this area. As a result, Alignment Option E Amended was shortened at the east end and tied into the existing highway at the bottom of the flat. The resulting realignment length for this option is 6.9 km.

The horizontal geometry achieves a 100 km/h design standard along the length of the relocated alignment. The vertical geometry reduces the design speed to 70 km/h, near the west end at approximately Sta. 410+600, to reduce the cut in this area. The existing highway east of the east tie-in has low speed vertical and horizontal geometry requiring speed advisory signs.

2.4 Lynx Creek to Farrell Creek

Two lengths of Highway 29 are affected by reservoir impoundment in this area. These are Lynx Creek to Slide Area A, approximately 7.7 km in length, and a relocated crossing at Farrell Creek which has an approximate length of 2.5 km. Following the basic alignments prepared from the





earlier study, the options carried forward for this stage of design were updated based on current design standards and new survey.

2.4.1 Lynx Creek

- Alignment Option A, ties to and shifts north from the existing highway approximately 900 m west of Lynx Creek. It crosses through wooded areas and farm land to the rear of the terrace for approximately 3 km and then skirts the reservoir fill line before moving toward the river to avoid impact to Slide Area A. The east end of the proposed alignment ties into the existing highway past Slide Area A with an 80 km/h design vertical crest curve.
- Alignment Option 1A ties to and shifts north from the existing highway approximately 1800 m west of Lynx Creek. It moves further north (west) than alignment A before crossing Lynx Creek, impacting different residential properties. Approximately mid-way in the realignment it meets and closely matches Alignment A through Slide Area A.
- Alignment Option B, the west end of this option follows the existing highway and the reservoir shoreline more closely than Alignment A. Across Slide Area A the alignment stays closer to the slope and out of the river. In the early study this alignment was developed in response to concerns of local residents who considered that a lower creek crossing would offer greater protection from wave action on the bank of properties immediately adjacent to Lynx Creek.
- Alignment Option 2A, crosses Lynx Creek further south than Alignment A with less property impacts in this area. East of Lynx Creek it shifts north to more closely match Alignment A through the remaining realignment. The horizontal geometry meets a 100 km/h design standard throughout the realignment. A crest curve to tie to the existing highway at the east end of the alignment has an 80 km/h design standard.

A significant feature in this section of realignment is the requirement to construct a new section of road through Slide Area A. This is common to all alignment options and moves the highway alignment towards the river.



2.4.2 Farrell Creek

Alignment Option Farrell Creek, this section, located 2 miles east of Slide Area A, was identified in the early report as Alignment A. This option is the only one carried forward for this stage of the functional design. The horizontal alignment leaves the west tie in on tangent and continues straight for 2 km where it ties at the east with a large radius curve. The horizontal and vertical geometry meets the 100 km/h design standard throughout the realignment length. The design profile closely matches existing ground other than at the creek crossing where the profile is approximately 25 m above the creek level.



OTHER ISSUES AND IMPACTS 3.0

Structural Requirements for Major River Crossings

Significant river crossings are required for the Halfway River, Cache Creek at Bear Flats, Lynx Creek and Farrell Creek. These river crossings represent a significant component of the Highway 29 realignment and options for each crossing along specific alignments have been developed by Klohn Crippen Berger Ltd. & SNC-Lavalin Inc..

The alignments selected with the earlier studies are heavily influenced by the river crossing locations and the cost associated with them. A number of unknowns exist, e.g. the heritage and archaeological values, the potential impacts from a slide induced wave and geotechnical information, all of which require further investigation and analysis during the detailed design process.

3.2 **Heritage Resources and Archaeology**

Consideration of heritage resources and archaeology is given in both the 1982 reports that covered the Highway 29 realignments. Prior to these two studies, heritage resource impact assessments were made in 1974 and 1978. These earlier assessments did include parts of the terraces on Attachie and Bear Flats although the main focus of the work was the edge of terrace and valley wall of Halfway River and Bear Flats in Section 1, and Farrell Creek and Lynx Creek in Section 2.

No additional investigation on these items has been carried out during this stage.

3.3 **Geotechnical – Soil and Rock Stabilization**

Landslides have played a significant role in the development of the Peace River Valley. Some of the valley slopes are marginally stable and there are many historic and currently active landslides in both overburden and rock. There have been numerous slope stability problems along some sections of Highway 29. The alignments have been refined during this stage of the design to try and avoid impact to known slide areas or areas identified during site visits as having unstable slopes. However, the requirements for stable slopes in both cut and fill would have to be investigated further during the preliminary and detailed design process.

The use of 1V:3H cut slopes and 1V:2H fill slopes was recommended for the current design to determine cut/fill toes and quantities. No specific additional geotechnical site investigation has been incorporated into the design at this stage.



3.4 Right of Way & Property Impacts

Approximate Right of Way boundaries have been indicated on the plans at this time. These boundaries were set using a 10 m offset from the calculated cut/fill toe lines which are expected to cover the required ROW for the alignment as currently shown. Due to the limits of the functional design carried out at this stage, these ROW lines should not be used for anything other than a rough estimate of the actual property requirements.

These areas affected by the highway relocations cannot be used for property acquisition at this stage due to the limited level of design and uncertainty of actual areas that would be required.

3.5 Local Road Connections

Design to show local road connections to Highway 29 realignments have not been carried out during this stage of the highway design. There are however, no topographic constraints that have been identified to indicate local road connections to the realigned highway would be a concern.

3.6 Drainage and Utilities

Storm culverts along the road would be required for all realigned sections. Storm design has not been carried out and quantities for storm at this stage are based on cross culverts every 300 m. This spacing is based on BC MoT design guidelines.

BC Hydro lines parallel the highway in many areas and these lines would need to be relocated to the new alignments. Costs for Hydro line relocations have not been included in this report.

No underground utility impacts have been identified during the course of this assignment.



4.0 RECOMMENDATIONS AND NEXT STEPS

Based on the work carried out for this assignment, it is recommended that the alignment options identified in this report be carried forward to the preliminary design stage for further evaluation, should the project proceed.

The current alignment options would require further investigation to clarify or update issues noted in this report that have not been addressed at this stage. Some of these issues include environmental, heritage resources and archaeology, geotechnical investigation and property.

The preliminary and detailed stages of design would be required to provide better detail on highway and drainage design, local road connections, cut/fill slopes and ROW requirements.

